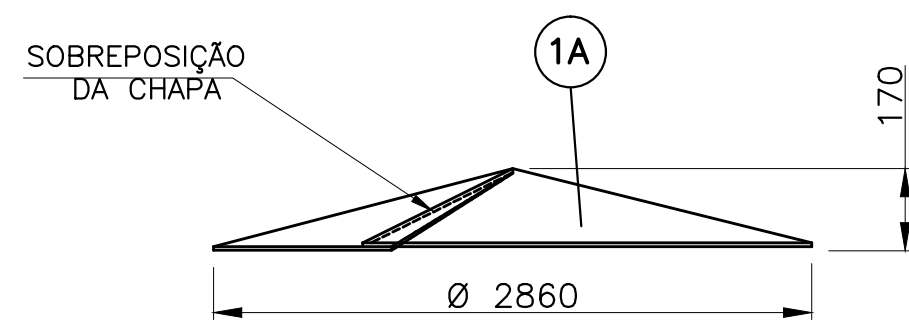
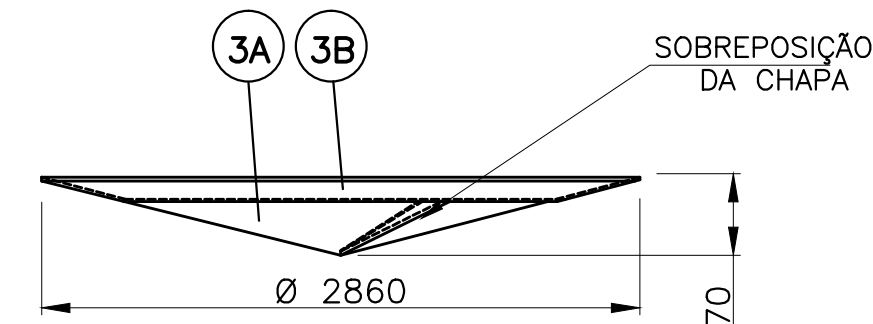


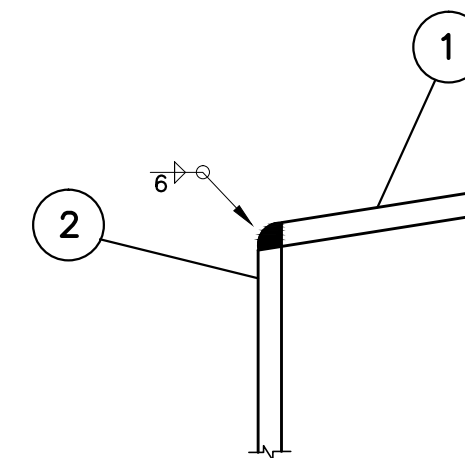
DET.DESENVOLVIMENTO CHAPA PLANIFICADA DO COSTADO
ESC. ----- 1:10



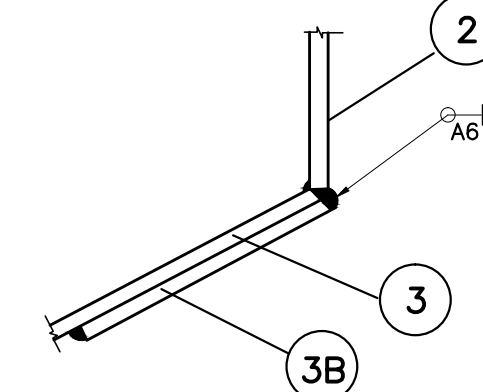
DET.ELEVAÇÃO DA TAMPA
ESC. ----- 1:10



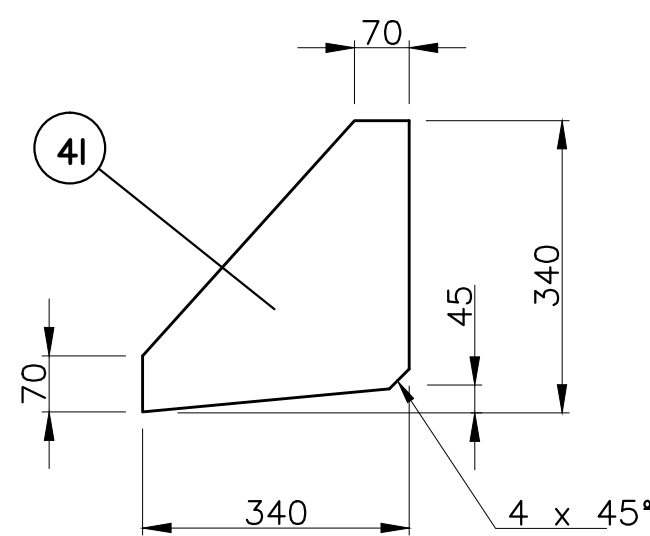
DET.ELEVAÇÃO DO FUNDO
ESC. ----- 1:10



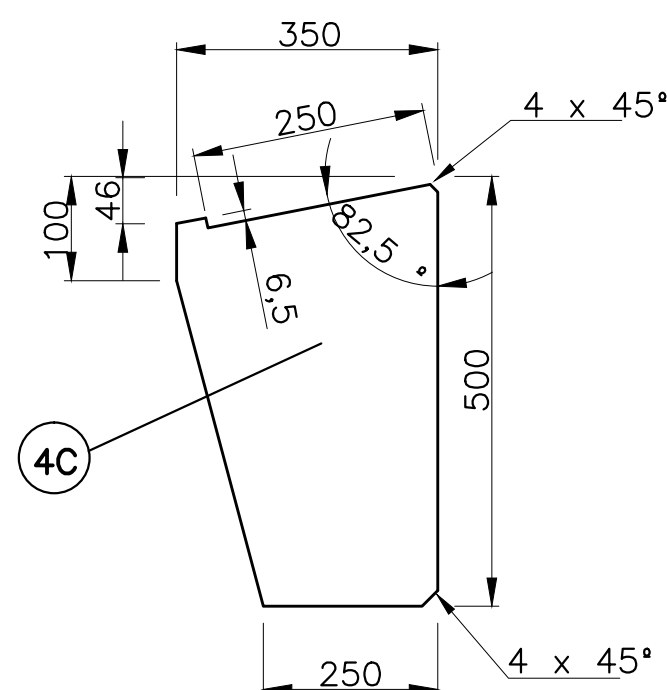
JUNTA DA TAMPA - COSTADO
DET.1
ESC. ----- 1:10



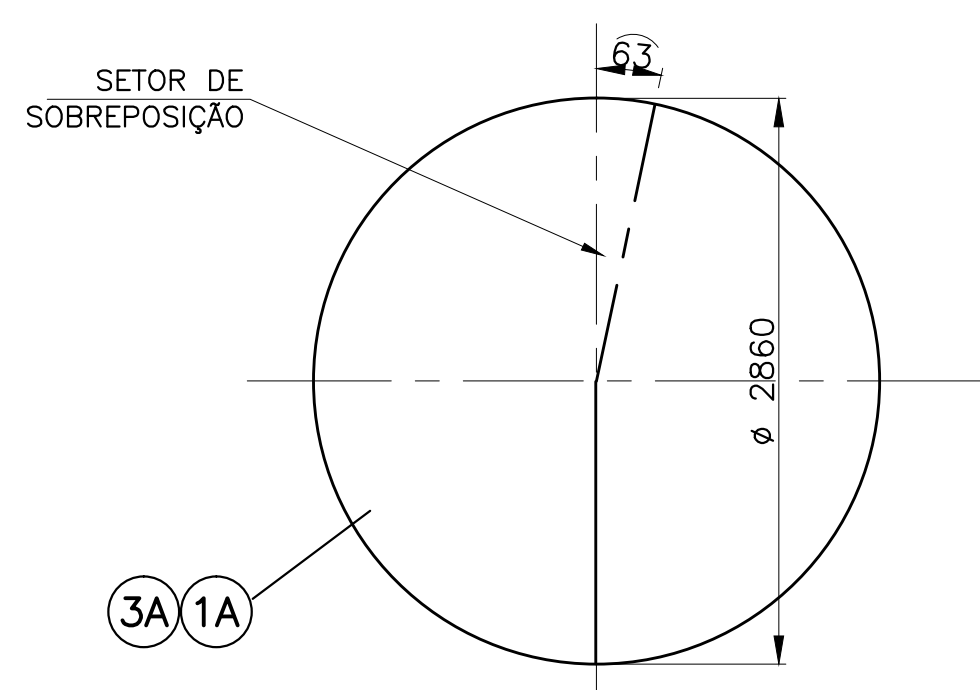
JUNTA COSTADO-FUNDO
DET.2
ESC. ----- 1:10



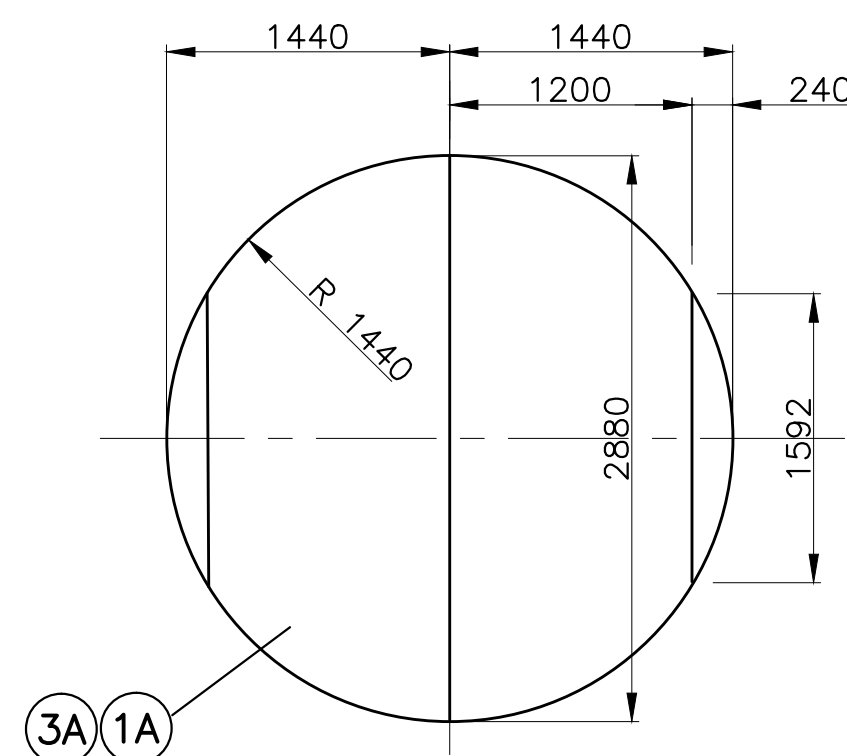
DET. DA NERVURA INTERNA
ESC. ----- 1:10



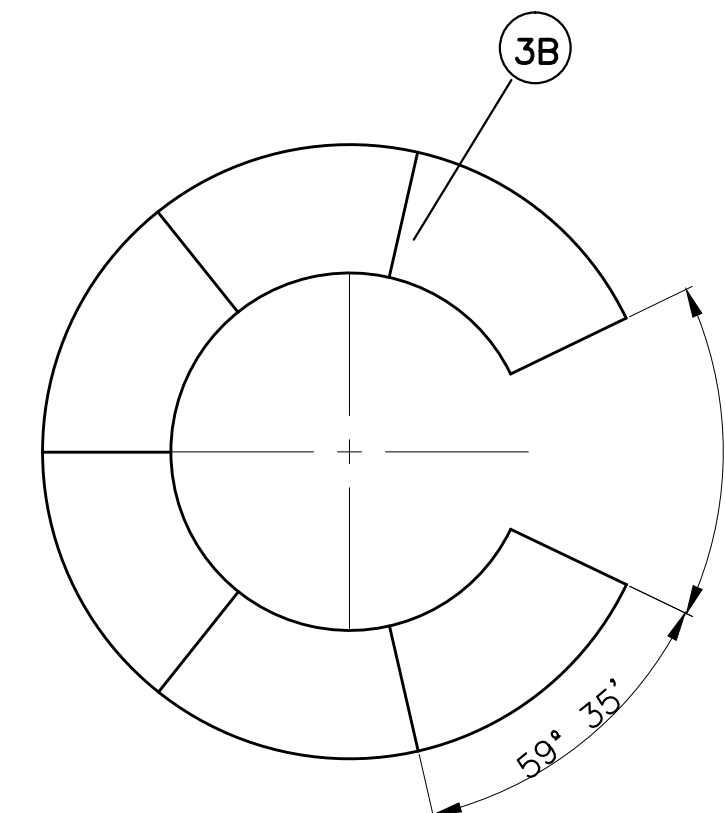
DET. DA NERVURA EXTERNA
ESC. ----- 1:10



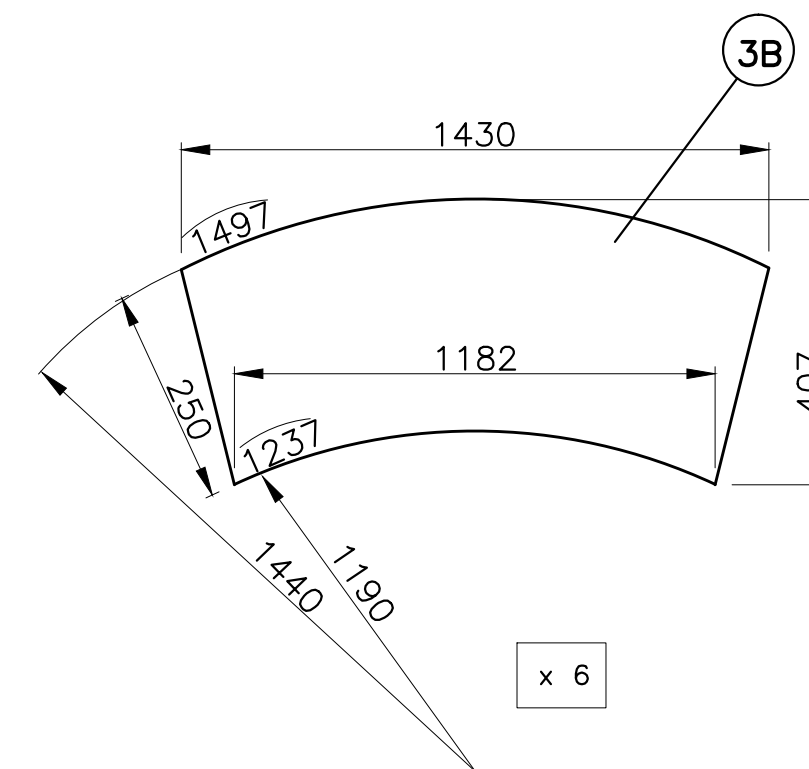
DET. MONTAGEM DA TAMPA/FUNDO
ESC. ----- 1:10



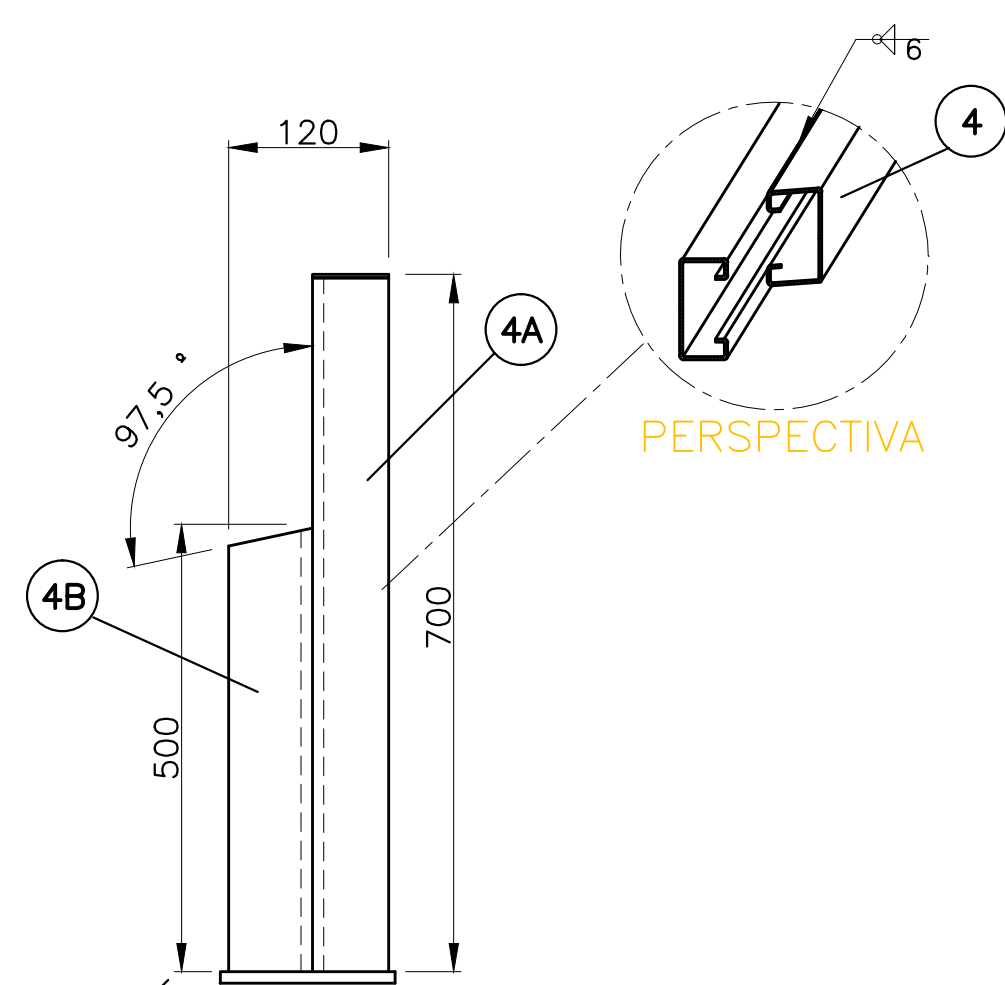
DET.DESENVOLVIMENTO DA TAMPA/FUNDO
ESC. ----- 1:10



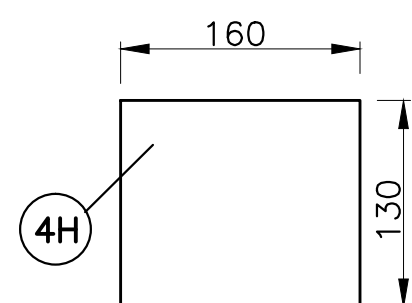
DET. DESENVOLVIMENTO CHAPA PLANIFICADA REFORÇO DO FUNDO
ESC. ----- 1:10



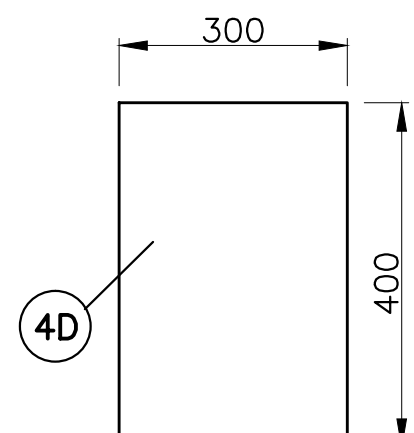
DET.REFORÇO DO FUNDO
ESC. ----- 1:10



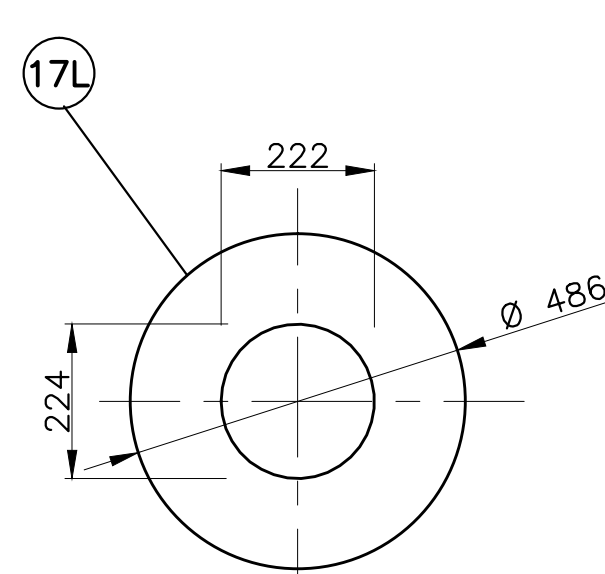
DET. DOS PÉS
ESC. ----- 1:10



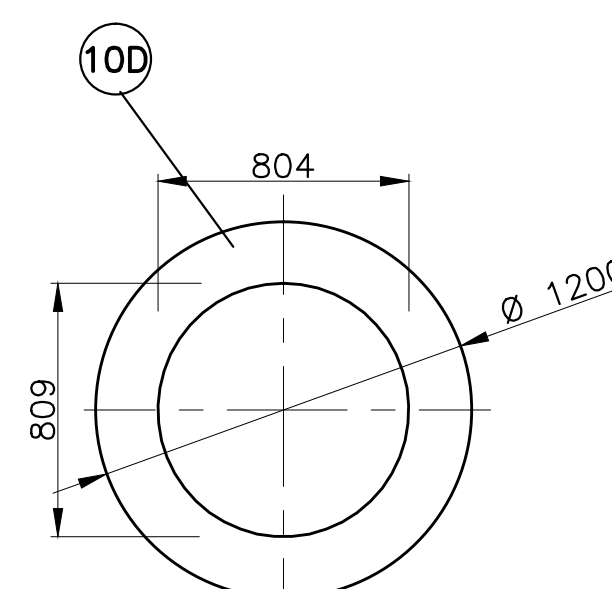
DET. CHAPA DOS PÉS
ESC. ----- 1:10



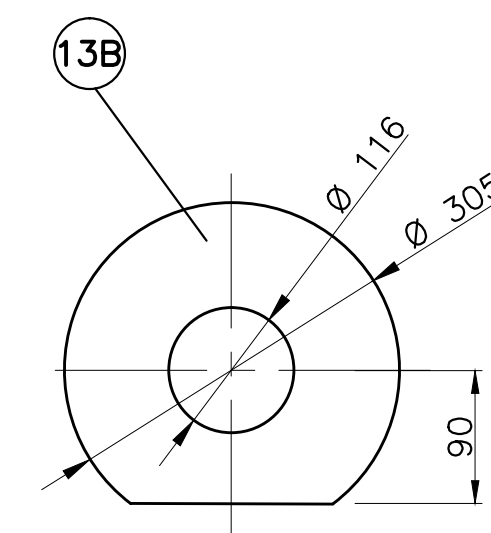
DET. REFORÇO DO FUNDO
ESC. ----- 1:10



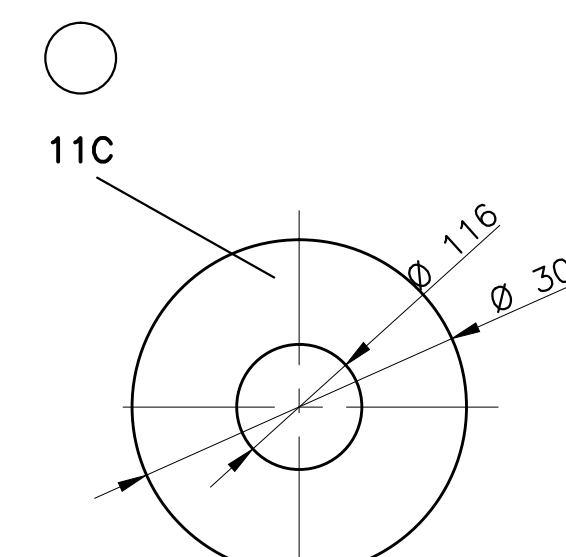
DET. CHAPA REFORÇO SUSPIRO
ESC. ----- 1:10



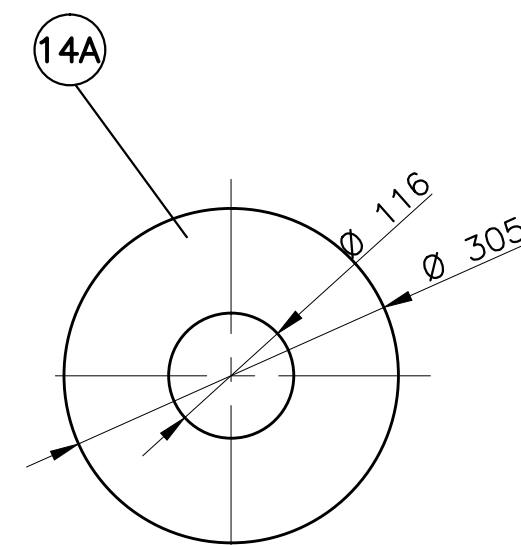
DET. CHAPA REFORÇO BOCA DE INSPEÇÃO
ESC. ----- 1:15



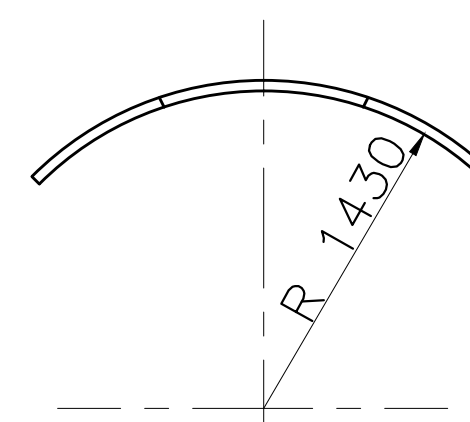
DET. CHAPA REFORÇO SAIDA
ESC. ----- 1:10



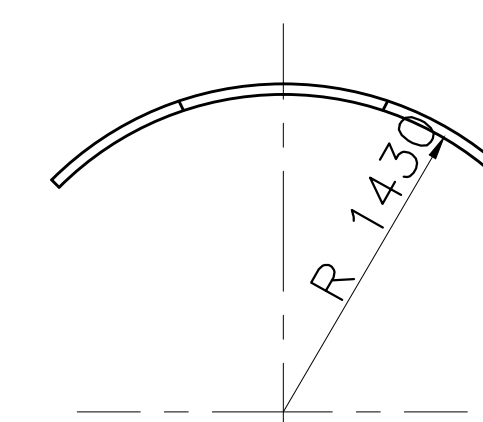
DET. CHAPA REFORÇO ENTRADA/EXTRAVASOR
ESC. ----- 1:10



DET. CHAPA REFORÇO DRENO
ESC. ----- 1:10

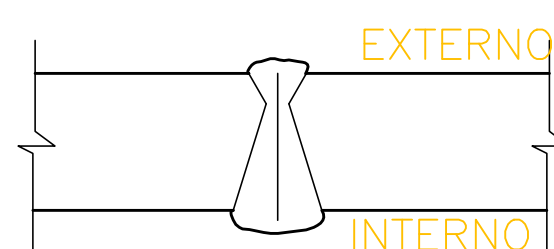


DET. CALANDRAGEM DA CHAPA DE REFORÇO DA SAIDA
ESC. ----- 1:10



DET. CALANDRAGEM DA CHAPA REFORÇO ENTRADA/EXTRAVASOR
ESC. ----- 1:10

- 1º PASSO - CORDÃO DE SOLDA EXTERNO
2º PASSO - EXTRAIR RAIZ PELO LADO INTERNO
3º PASSO - CORDÃO DE SOLDA INTERNO
DET. TIP. DE SOLDA DE TOPO - VERTICAL E HORIZONTAL
SOLDA DE PENETRAÇÃO TOTAL



c										b										a										LETRA										DATA										EXECUT.										VISTO										APROV.										ALTERAÇÕES																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														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